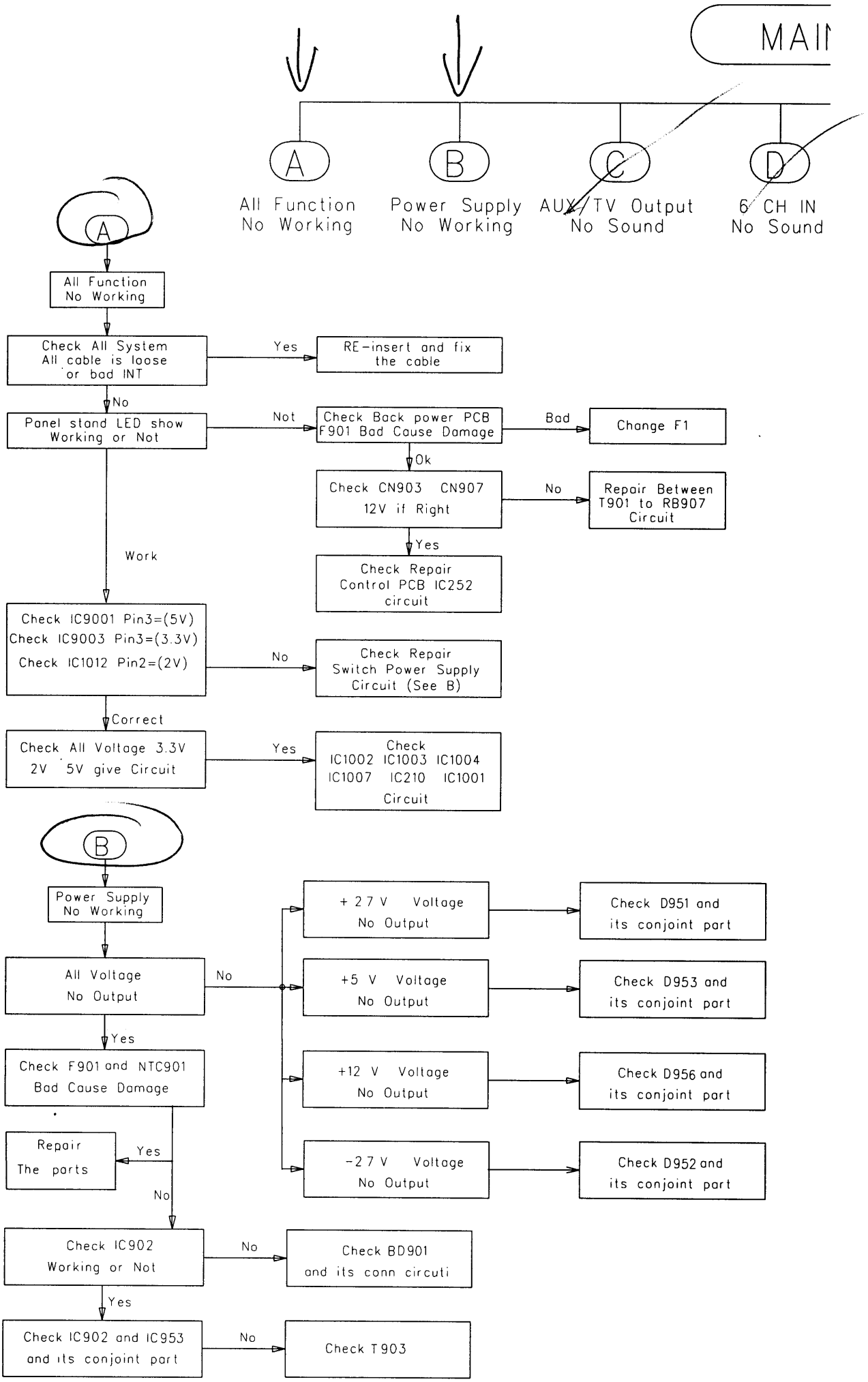REPAIR INSTRUCTION