

WF07-02-04A

Model		Finished Product Material Code	Customer	Work Name	Page Number	Process Type	Document Number	Document Version
MS8040		60-02-MS8040-000	General	Lock Socket	ZP-02/20	Assemble	QR. T. 955	A1
Item No	Part Name	Specifications	Part Number	Quantity	Operation Details			
1	Socket	M9803R/Brass Round Bar/HPb59-1/Φ4. 8X15/81111815	04-11-0019	4	1.Take the core board from the previous process that has passed inspection			
2	Connection Post	M9803R(2#)/Brass Hexagonal Bar/HPb59-1/Φ5X9.6/Internal Thread M3X9.6/811172815	04-15-0013	2				
3	Nut	Nut/M3	06-03-0005	2	2.Take 2 PCS of washers and 2# connection posts, and insert them in			
4	Washer	Star Washer/Φ3	06-04-0007	4				

Figure 1: Insert the Socket into the Core Board.

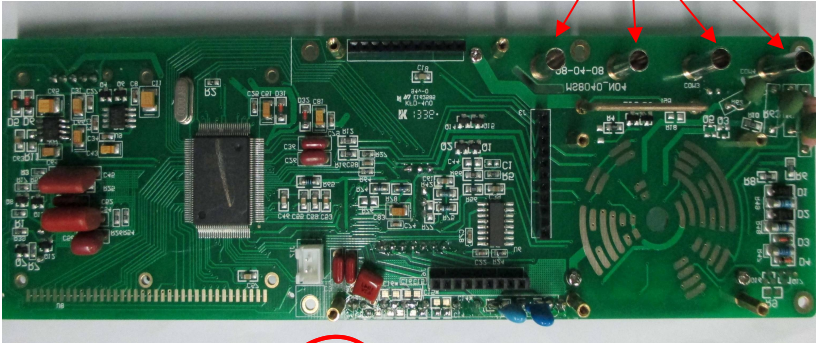


Figure3 sockets



Figure 4: Connection Post



Figure 5: Washer



Figure 6: Nut

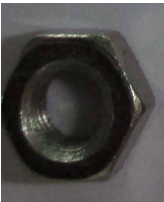


Figure 2: Install Washer, Nut, and Connection Post



3.After confirming the self-inspection is correct, place the core board

Note Matters

- 1、 Proper electrostatic protection must be ensured, and the elec
- 2、 Nuts and connection posts must not be locked in the wrong pos
- 3、 Nuts and connection posts must be tightened properly.

Item No	Tool Used	Quantity	Item No.	Tool Used	Quantity
1	Material Box	4	4		
2	rostatic Wrist S	1	5		
3	Socket (Wrench)	1	6		

Approval:

Review:

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Effective Date: 2023/9/12

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