

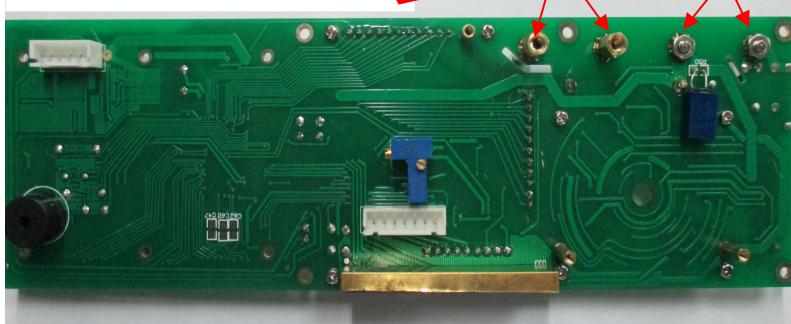
WF07-02-04A

Model	finished Product Material Code	Customer	Work Name	age Number	process Type	Document Number	ment Version
MS8040	60-02-MS8040-000	General	Lock Socket	ZP-02/20	Assemble	QR. T. 955	A1
tem No	Part Name	Specifications	Part Number	Quantity	Operation Details		
1	Socket	M9803R/Brass Round Bar/HPb59-1/Φ4.8X15/81111815	04-11-0019	4	1.Take the core board from the previous process that has passed ins		
2	onnection Pos	M9803R(2#)/Brass Hexagonal Bar HPb59-1/Φ5X9.6/Internal Thread M3X9.6/81172815	04-15-0013	2			
3	Nut	Nut/M3	06-03-0005	2			
4	Washer	Star Washer/Φ3	06-04-0007	4	2.Take 2 PCS of washers and 2# connection posts, and insert them in		

Figure 1: Insert the Socket into the Core Board.



Figure 2: Install Washer, Nut, and Connection Post



4 PCS of Sockets

Figure3
sockets

Figure 5: Washer



Figure 6: Nut



3.After confirming the self-inspection is correct, place the core board

Note Matters

1. Proper electrostatic protection must be ensured, and the elec
2. Nuts and connection posts must not be locked in the wrong pos
3. Nuts and connection posts must be tightened properly.

tem No	Tool Used	Quantity	Item No.	Tool Used	Quantity
1	Material Box	4	4		
2	rostatic Wrist S	1	5		
3	Socket (Wrench)	1	6		

Approval:

Review:

Prepared by: Luo Zhaoxian

Effective Date: 2023/9/12

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